#### MANUFACTURED STONE



# MANUFACTURED

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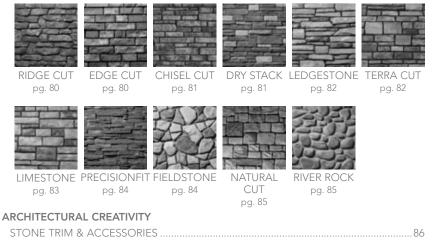




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#### **STONE PROFILES**



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Stone color representation may be affected by variations in photographic display, indoor/ outdoor lighting, printing methods and monitor calibration. Always refer to actual product samples for accurate color representation.



PICTURED: COLORADO DRY STACK ON THE COVER: FROST TERRA CUT

## METICULOUS CARE FOR DETAILS

ProVia's stones are carefully selected from unique geographic regions and then skillfully molded and cast. Special care is taken to maximize nature's beauty of the undercut for stunning realism. Once the mold creation process has been completed and it moves into production, stones are meticulously colorized using raw pigments and oxides providing richness to every stone.



#### ARTISANSHIP

Through years of experience, innovation and artistic excellence – ProVia's stone collections provide enduring beauty that reliably withstands the elements.

#### DEEP UNDERCUTS Capturing drama through shadows created by deep undercuts is a technique that produces stone collections of lasting beauty and realism.

#### LUSH COLORS

From richly textured surfaces to artistically infused colors including ochers, umbers, plums and russets - ProVia's stone collections add warmth and beauty to any home.

## PIONEERING THE WAY TO EXACTING STANDARDS

We use nothing but the finest materials in our products including superior shale aggregates. Each mixture of base material is quality controlled for batch-to-batch consistency. Our leading edge processes and equipment ensure that every step in the creation of our products is optimized for aesthetics and consistency. A relentless pursuit of quality excellence in products and services distinguishes us from other stone manufacturers and helps us deliver real value to every customer, every day.



#### INDUSTRY ASSOCIATION, ACCREDITATION AND TESTING

ProVia is leading the way in quality adherence, having completed **NCMA's Manufactured Stone Veneer Product Certification Program**, which certifies ProVia's products as achieving a new benchmark in the industry for Physical Properties, Shear Bond Strength, Freeze-Thaw Durability and Linear Drying Shrinkage.



Additionally, ProVia's stone products are voluntarily third-party tested and certified through the **IAPMO** product certification agency and meet or exceed ASTM, IBC and IRC standards.

ProVia is a proud member of the **Masonry Stone Veneer** committee of the **National Concrete Masonry Association**, which is the voice of our industry. As such, we support advocacy in building code and ASTM standards, quality materials, installation and design.



It's just one more way we serve our customers, by caring for details in ways others won't.

## THREE NEWEST PROFILES

We have recently introduced three new profiles to give you an even wider array of options to complete your project.







## ENHANCED COLORING SYSTEMS

ProVia is proud to offer two industry-original, enhanced coloring processes that are designed to capture the beauty of real stone colors, while elevating the vibrant intensity of the stone palette for maximum depth and dramatic curb appeal.

The **ENHANCED** coloring process combines artisan crafting with our state-of-the-art manufacturing processes involving special molds and multiple stages of handlayering rich pigments.



## Look for this symbol next to the Enhanced colors featured in our catalog:

- Vail Limestone
- Alpine PrecisionFit<sup>™</sup>
- Silverton Ridge Cut<sup>™</sup>
- Obsidian Edge Cut<sup>™</sup>
- Polar Edge Cut<sup>™</sup>
- Tundra Edge Cut<sup>™</sup>
- Silverlake Chisel Cut<sup>™</sup>
- Arctic PrecisionFit<sup>™</sup>
- Frost Terra Cut<sup>™</sup>
- Mystic Ledgestone
- Harbor Limestone
- Onyx PrecisionFit<sup>™</sup>

Our **PREMIUM ENHANCED** coloring system involves everything the Enhanced process involves with the addition of hand-selecting individual stones to receive specialized color, bringing out maximum depth and vibrant curb appeal, to create a unique look you won't find anywhere else.



Look for this symbol next to the Premium Enhanced colors featured in our catalog:

• Denali Ridge Cut<sup>™</sup>

• Niagara Terra Cut<sup>™</sup>







## **GROUT COLOR IMPACT**



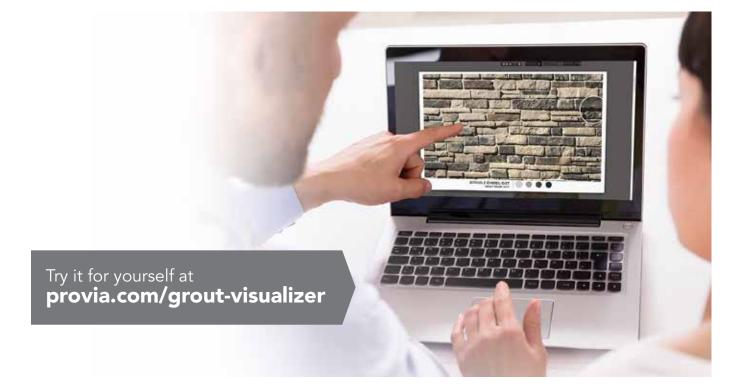
## COLOR REFLECTS YOUR DISTINCT PERSONALITY

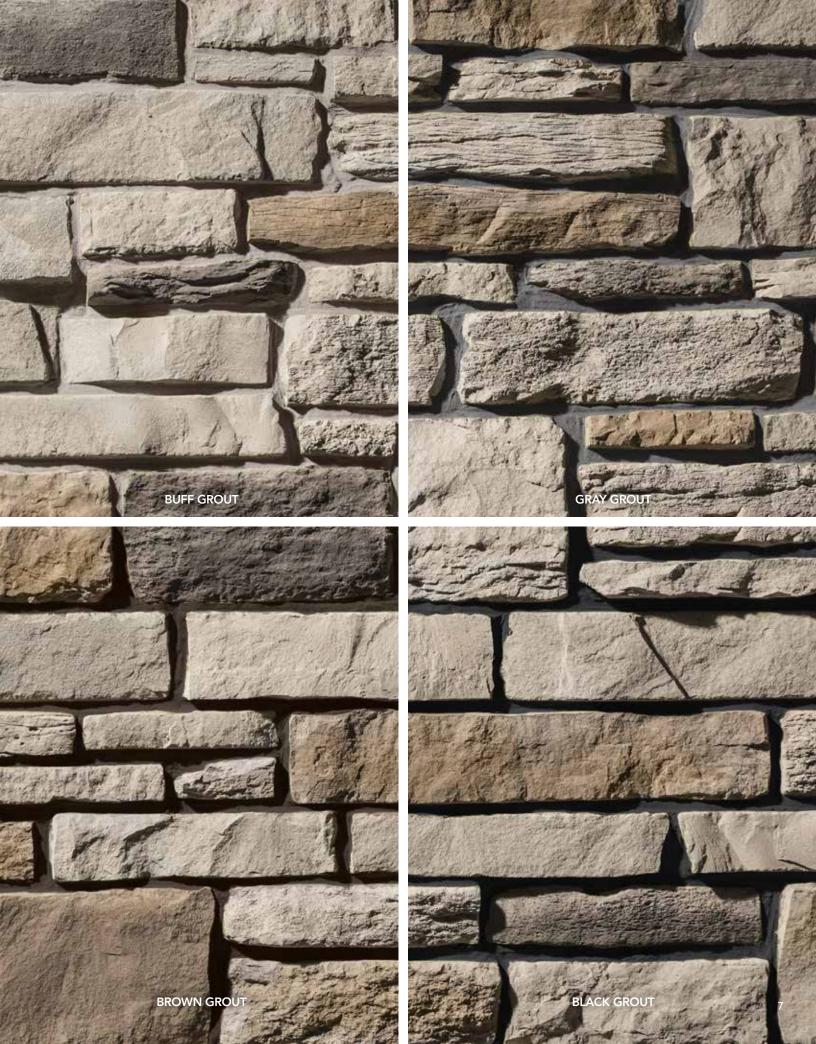
When considering stone colors and profiles, the choice of grout color is really a big deal as it can make a significant difference in the overall look of the stone installation.

For many homeowners however, grout color is nearly impossible to visualize, and dealer showrooms are unable to inventory the hundreds of sample boards that would be required to demonstrate all the various options.

That's why our industry exclusive **Grout Color Visualizer** was created to open up your mind to all the different looks you can create using various combinations of stone and grout from the comfort of your home.







## COLOR PALETTES

#### GATHERING INSPIRATION FROM NATURE

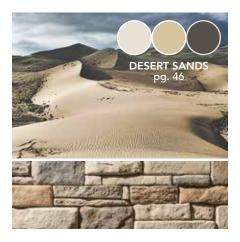
ProVia's color palettes are designed to give you confidence in choosing the right stone colors for your home. Gathering inspiration from natural settings across the United States, the following groupings depict similar color palettes being used across a variety of stone profiles.

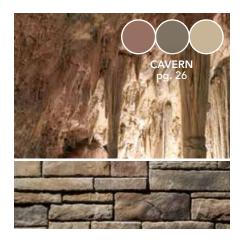


Selecting stone and stone accessories should be enjoyable as you consider the various stone profiles and color choices available to you. This color palette guide, and any areas marked with our exclusive

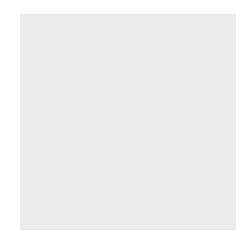
Architectural Creativity icon, will help assist you in creatively blending various colors, profiles, trim colors and other design details to distinguish the look of your home, add tremendous curb appeal and create an exterior that you and your neighbors will love.























## SHALE PALETTE •••

#### UNIQUELY BLENDED ASHEN HUES

The Shale palette offers a subtle midnight darkness that many homeowners are striving to achieve.





#### DENALI RIDGE CUT™

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STONE DIMENSIONS Width: 5" - 16"Height:  $2^{1}/{2}" - 9"$ Depth:  $1/{2}" - 2"$ 

### NIAGARA TERRA CUT™

STONE DIMENSIONS Width: 3" - 22" Height: 2" - 8" Depth: <sup>3</sup>/4" - 2"



#### OBSIDIAN EDGE CUT™

STONE DIMENSIONS Width: 3" - 16" Height: 4" Depth: 1<sup>1</sup>/<sub>2</sub>"

DRY STACK INSTALLATION



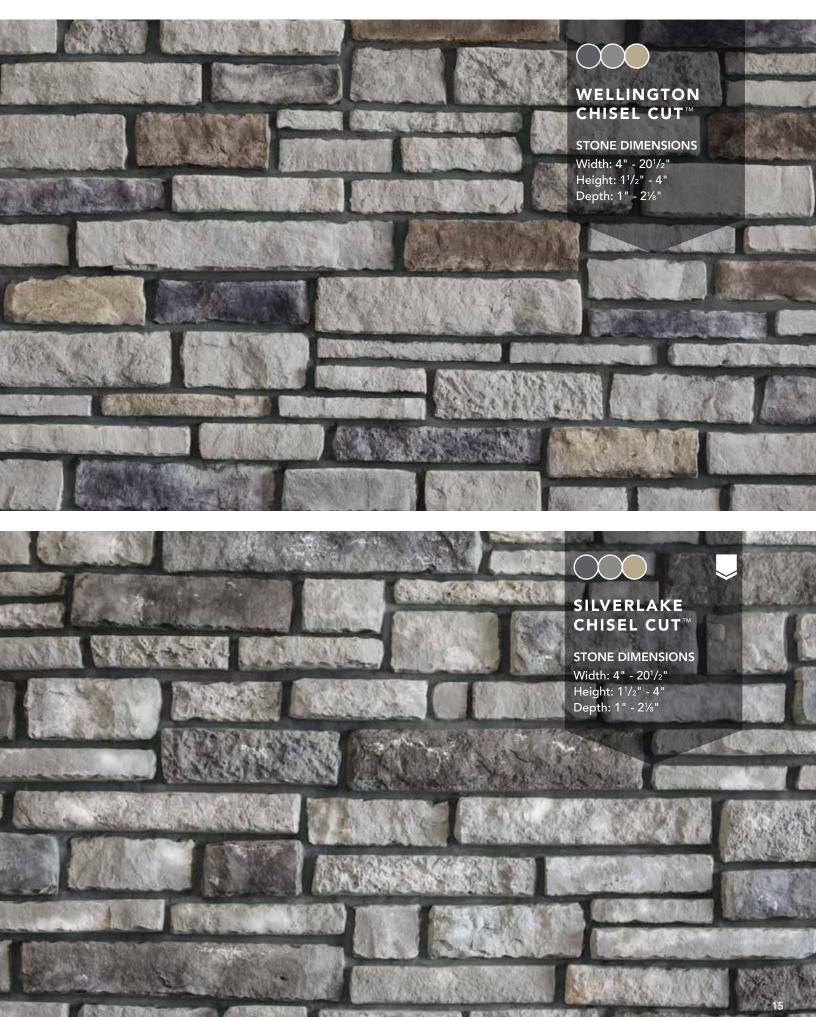
#### CASTLEROCK RIDGE CUT™

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**STONE DIMENSIONS** Width: 5" - 16" Height: 2<sup>1</sup>/<sub>2</sub>" - 9" Depth: 1<sup>1</sup>/<sub>2</sub>" - 2"



**STONE DIMENSIONS** Width:  $6^{"} - 21^{1/2"}$ Height:  $1^{1/4"} - 6^{1/2"}$ Depth:  $1^{3}/4"$ 

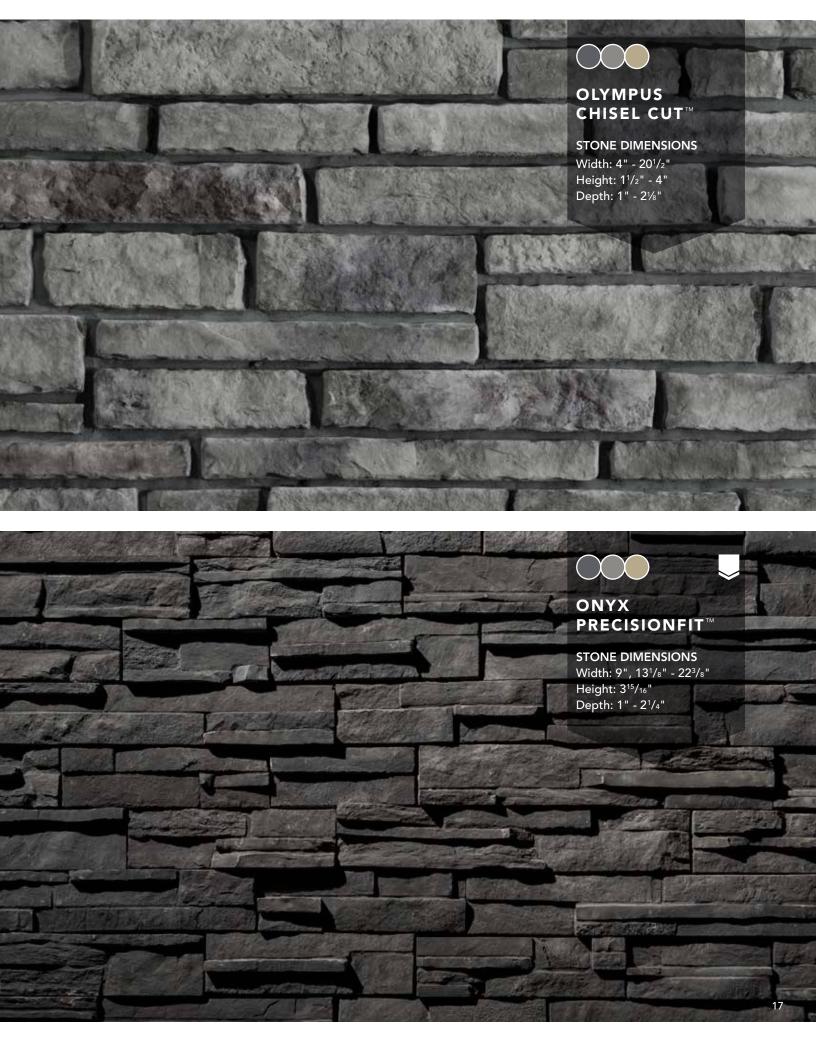


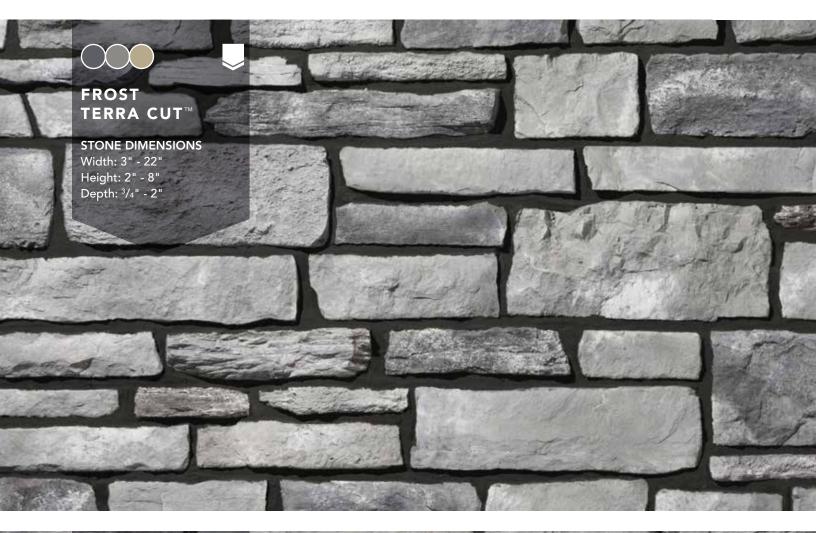


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#### FLINTRIDGE TERRA CUT™

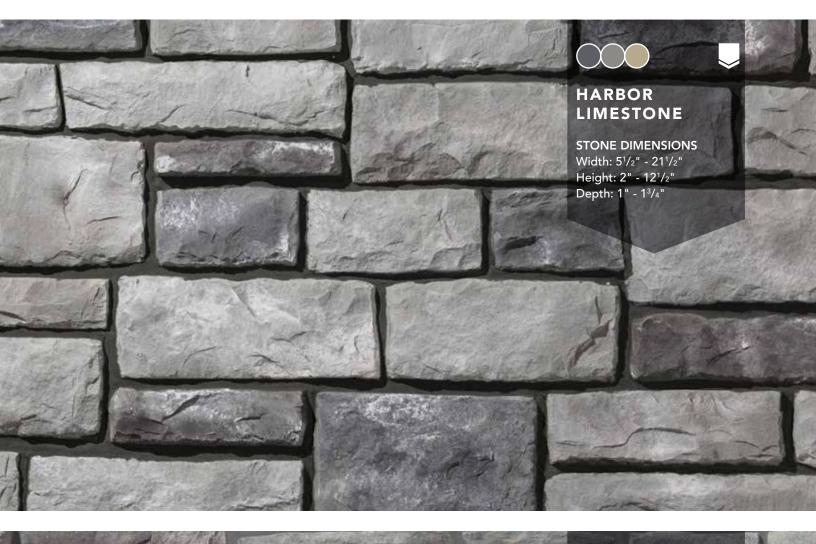
STONE DIMENSIONS Width: 3" - 22" Height: 2" - 8" Depth: <sup>3</sup>/4" - 2"





#### MYSTIC LEDGESTONE

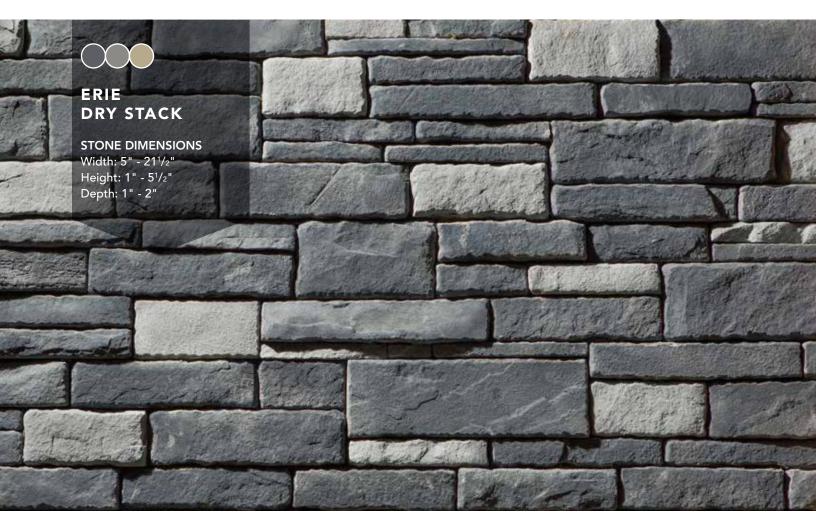
STONE DIMENSIONS Width:  $6" - 21^{1}/_{2}"$ Height:  $1^{1}/_{4}" - 6^{1}/_{2}"$ Depth:  $1" - 2^{1}/_{4}"$ 





#### OXFORD LEDGESTONE

STONE DIMENSIONS Width: 6" - 21<sup>1</sup>/2" Height: 1<sup>1</sup>/4" - 6<sup>1</sup>/2" Depth: 1" - 2<sup>1</sup>/4"

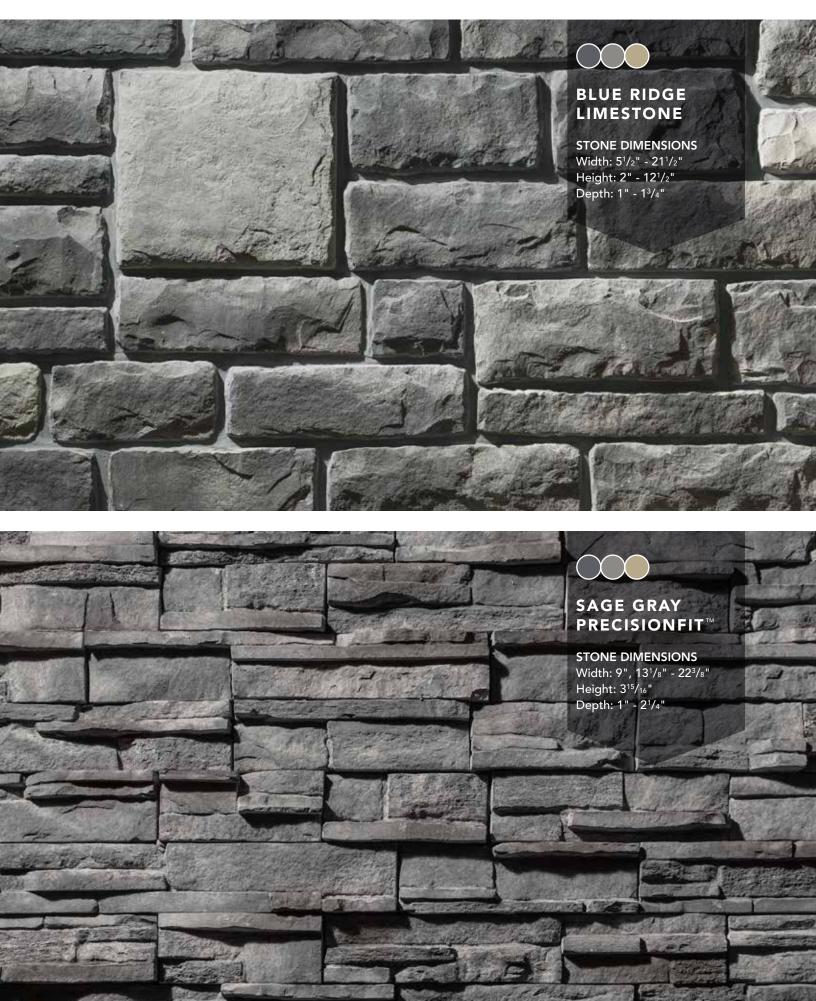




STONE DIMENSIONS Width: 3" - 22" Height: 2" - 8" Depth: <sup>3</sup>/<sub>4</sub>" - 2"

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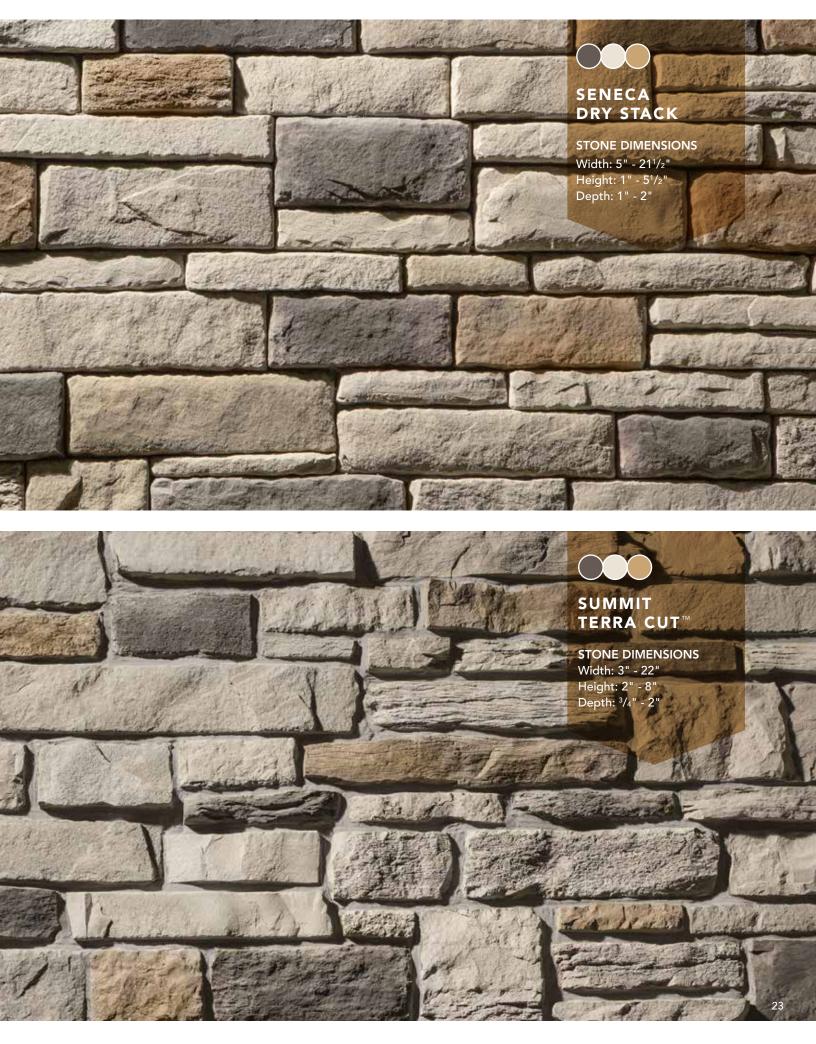
## FOSSIL PALETTE

#### NATURALLY AGED SEPIA SHADES

The golden browns, grays and beiges of our Fossil palette portray the realism of ancient nature.







#### OSAGE LEDGESTONE

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STONE DIMENSIONS Width: 6" - 21<sup>1</sup>/2" Height: 1<sup>1</sup>/4" - 6<sup>1</sup>/2" Depth: 1" - 2<sup>1</sup>/4"

#### AMHERST LIMESTONE

**STONE DIMENSIONS** Width: 5<sup>1</sup>/2" - **2**1<sup>1</sup>/2" Height: **2"** - **12**<sup>1</sup>/2" Depth: 1" - 1<sup>3</sup>/4"

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#### TOP ROCK FIELDSTONE

**RANDOM STONE SHAPES** 3" - 16<sup>1</sup>/4" Depth: 1" - 1<sup>1</sup>/2"



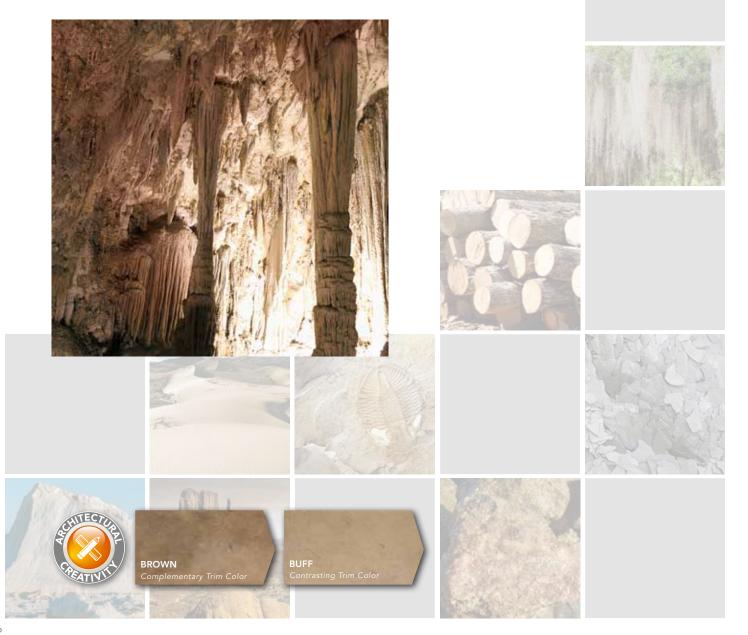
ProVia's stone collections provide vibrant color, natural beauty and realism.



#### ORNATE UNDERGROUND BLUSH

The Cavern palette's rich browns and rustic reds reflect stone found deep within the earth.





#### YOSEMITE RIDGE CUT™

**STONE DIMENSIONS** Width: 5" - 16" Height: 2<sup>1</sup>/<sub>2</sub>" - 9" Depth: 1½" - 2"

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#### SHAWNEE DRY STACK

**STONE DIMENSIONS** Width: 5" - 21<sup>1</sup>/<sub>2</sub>" Height: 1" - 5<sup>1</sup>/<sub>2</sub>" Depth: 1" - 2"



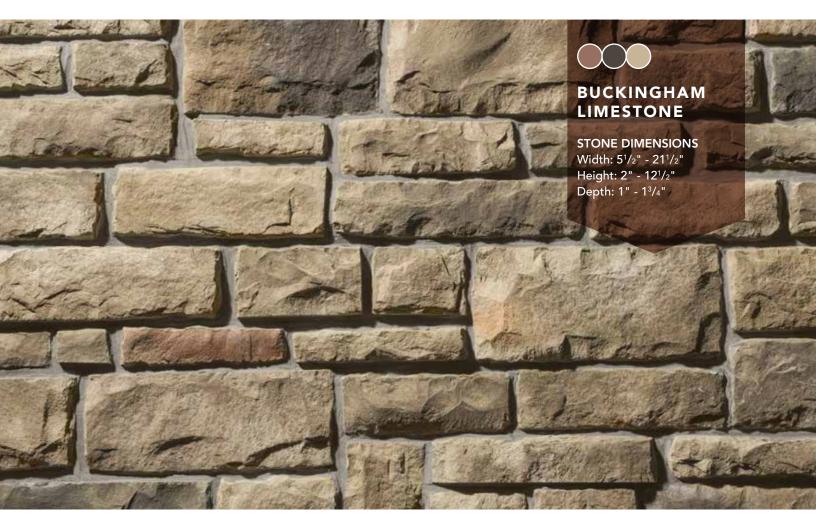
#### SUSQUEHANNA LEDGESTONE

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STONE DIMENSIONS Width: 6" - 21<sup>1</sup>/2" Height: 1<sup>1</sup>/4" - 6<sup>1</sup>/2" Depth: 1" - 2<sup>1</sup>/4"



STONE DIMENSIONS Width: 3" - 22" Height: 2" - 8" Depth: <sup>3</sup>/<sub>4</sub>" - 2"



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#### OLD DOMINION FIELDSTONE

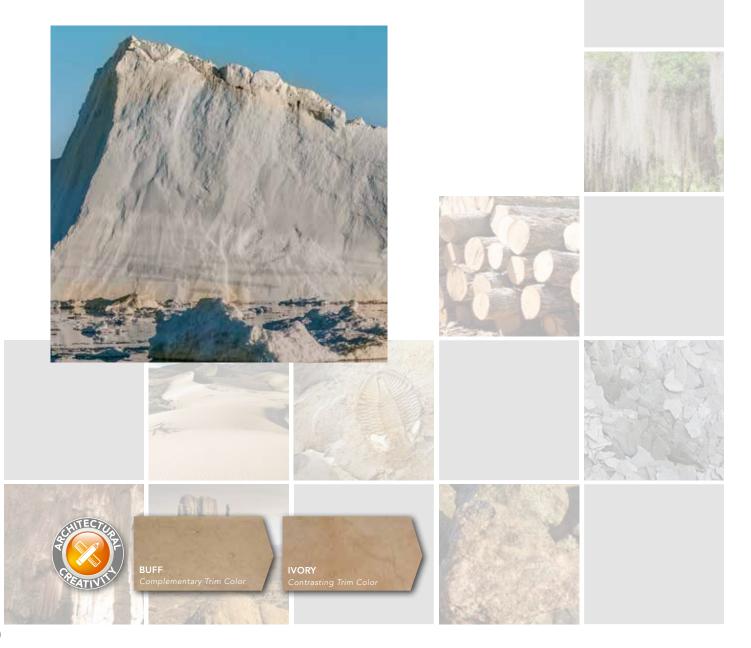
**RANDOM STONE SHAPES** 3" - 16<sup>1</sup>/4" Depth: 1" - 1<sup>1</sup>/2"

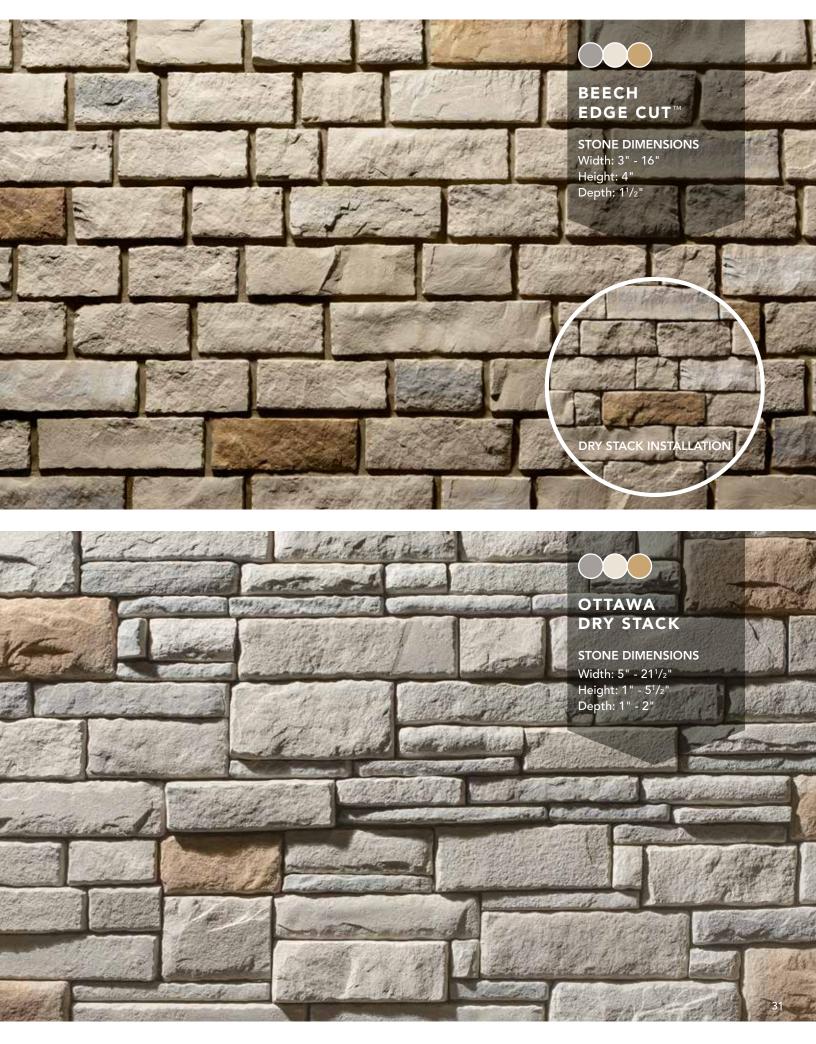
## GLACIER PALETTE

#### DELICATE TAWNY COMPLEXION

With its cool earthtone hues, the soothing look of the Glacier palette can create an appealing design element for many architectural styles.







#### ALPINE PRECISIONFIT

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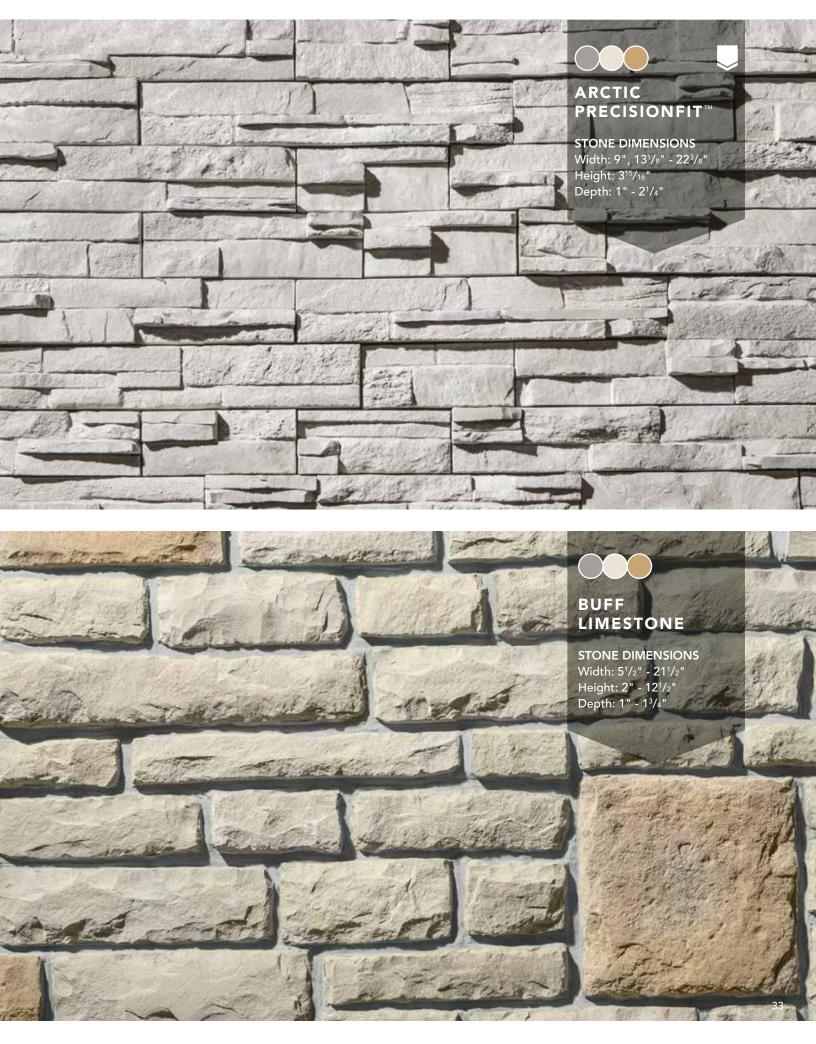
**STONE DIMENSIONS** Width: 9",  $13^{1}/8" - 22^{3}/8"$ Height:  $3^{15}/16"$ Depth:  $1" - 2^{1}/4"$ 

Contraction of the



STONE DIMENSIONS Width: 3" - 16" Height: 4" Depth: 1½"

DRY STACK INSTALLATION



#### OHIO VINTAGE LIMESTONE

**STONE DIMENSIONS** Width: 5<sup>1</sup>/<sub>2</sub>" - 21<sup>1</sup>/<sub>2</sub>" Height: 2" - 12<sup>1</sup>/<sub>2</sub>" Depth: 1" - 1<sup>3</sup>/<sub>4</sub>"



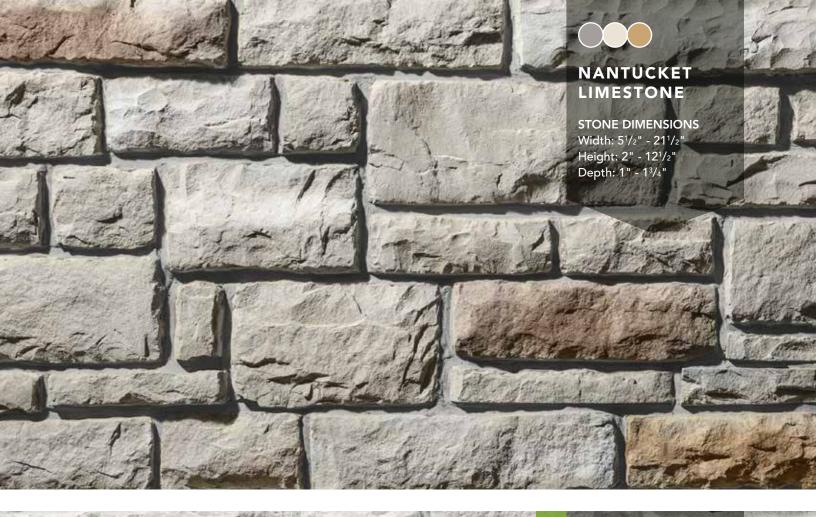
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STONE DIMENSIONS Width: 5<sup>1</sup>/2" - 21<sup>1</sup>/2" Height: 2" - 12<sup>1</sup>/2" Depth: 1" - 1<sup>3</sup>/4"

12





### VAIL LIMESTONE

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> **STONE DIMENSIONS** Width: 5<sup>1</sup>/2" - 21<sup>1</sup>/2" Height: 2" - 12<sup>1</sup>/2" Depth: 1" - 1<sup>3</sup>/4"

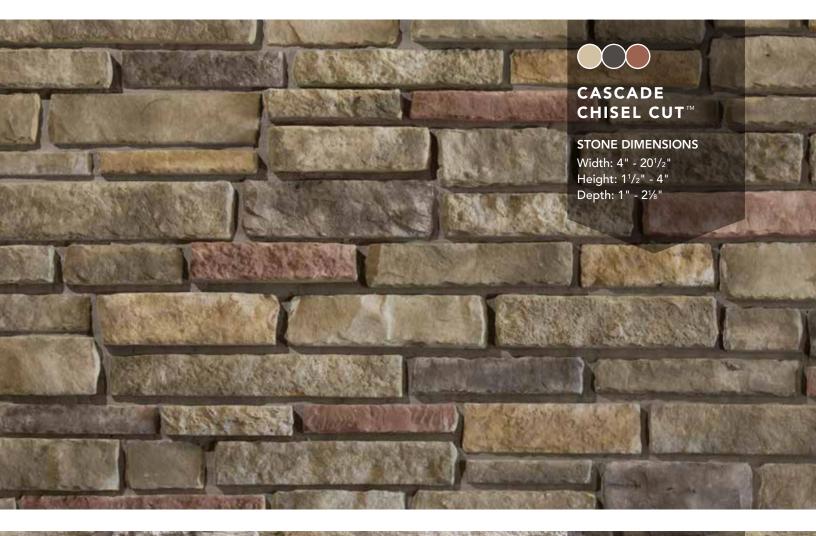
### MESA PALETTE

### SOPHISTICATED DESERT SOUTHWEST COLORS

The deep sweltering warm colors of the southwestern desert add that extra design element to heat up the appeal of your home's exterior.





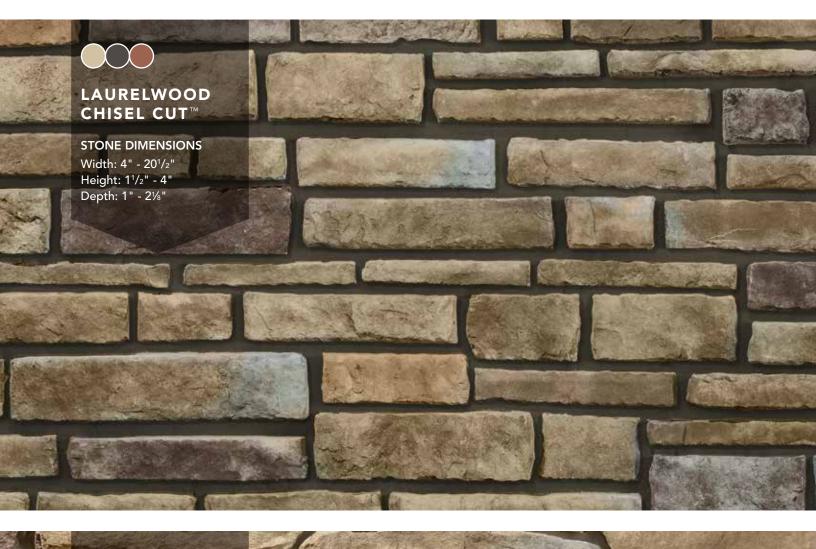


#### PRESCOT LEDGESTONE

STONE DIMENSIONS Width:  $6" - 21^{1}/_{2}"$ Height:  $1^{1}/_{4}" - 6^{1}/_{2}"$ Depth:  $1" - 2^{1}/_{4}"$ 

Real Parts

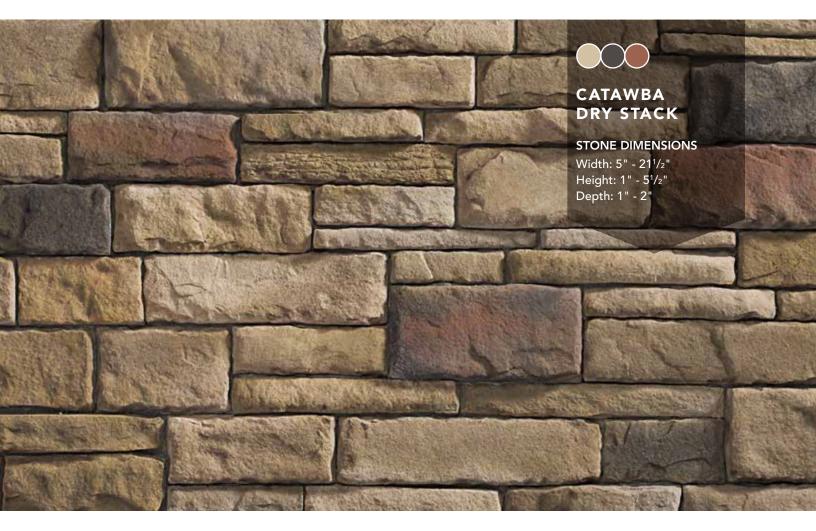
37



### OZARK LEDGESTONE

STONE DIMENSIONS Width: 6" - 21<sup>1</sup>/2" Height: 1<sup>1</sup>/4" - 6<sup>1</sup>/2" Depth: 1" - 2<sup>1</sup>/4"

38



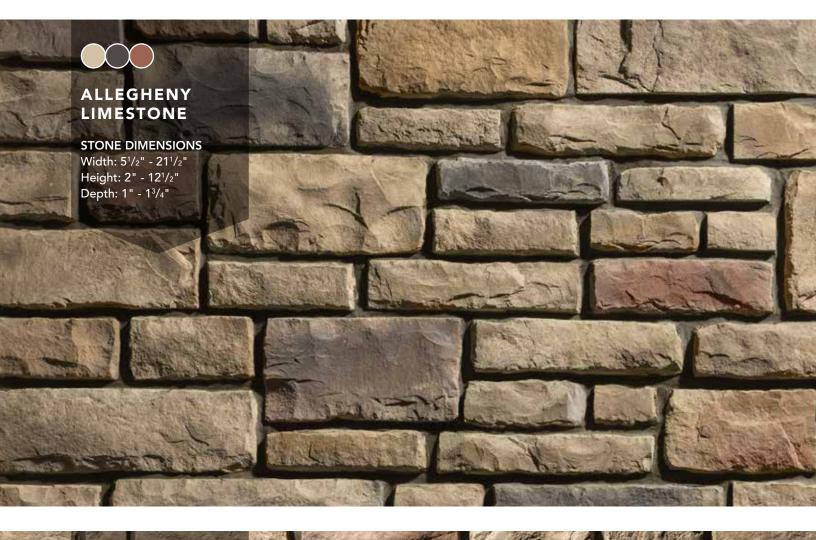
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#### SANTEE LEDGESTONE

STONE DIMENSIONS Width:  $6" - 21^{1}/{2}"$ Height:  $1^{1}/{4}" - 6^{1}/{2}"$ Depth:  $1" - 2^{1}/{4}"$ 

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### WOODBRIDGE NATURAL CUT™

STONE DIMENSIONS Width:  $6" - 21^{1}/{2}"$ Height:  $1^{1}/{4}" - 6^{1}/{2}"$ Depth:  $1^{3}/{4}"$ 

40

### SHENANDOAH FIELDSTONE

**RANDOM STONE SHAPES** 3" - 16<sup>1</sup>/4" Depth: 1" - 1<sup>1</sup>/2"

### 

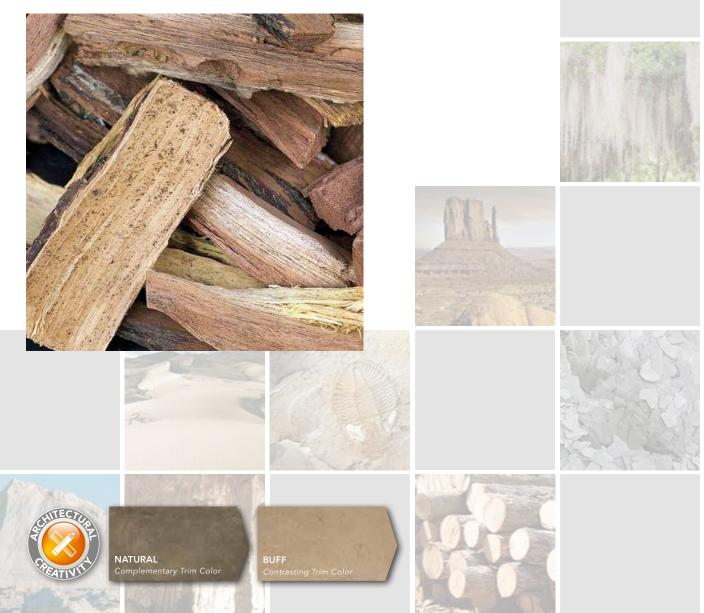
#### MOUNTAIN RIVER ROCK

RANDOM STONE SHAPES 3" - 16<sup>1</sup>/<sub>2</sub>" Depth: 2" to fice

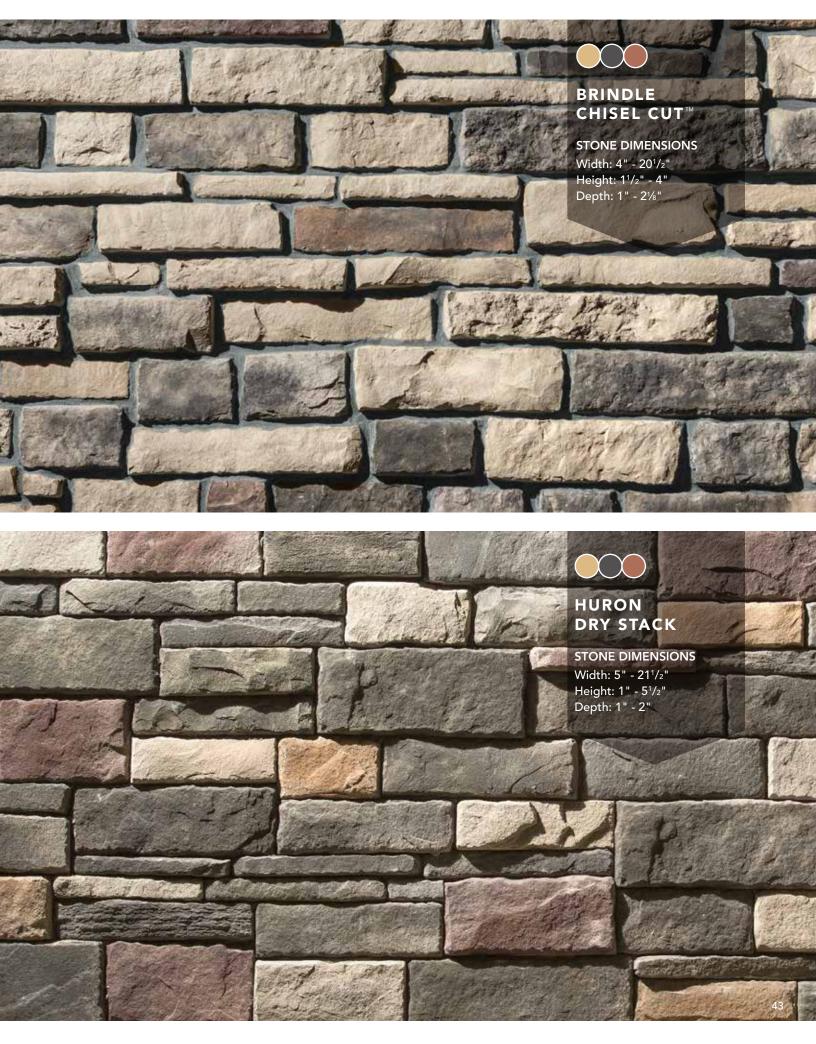


### **BOLD SMOKEY TONES**

The strong distinctive natural wood base tones of our Mesquite palette give you a taste of the southwest.



42



### SAGINAW LEDGESTONE

STONE DIMENSIONS Width: 6" - 21<sup>1</sup>/2" Height: 1<sup>1</sup>/4" - 6<sup>1</sup>/2" Depth: 1" - 2<sup>1</sup>/4"

### PENNSYLVANIA FIELDSTONE

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**RANDOM STONE SHAPES** 3" - 16<sup>1</sup>/<sub>4</sub>" Depth: 1" - 1<sup>1</sup>/<sub>2</sub>"

### MICHIGAN RIVER ROCK

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RANDOM STONE SHAPES 3" - 16<sup>1</sup>/2" Depth: 2"



ProVia's stone collection designs begin with hand-selected stones from unique geographical regions.

# DESERT SANDS

### **BLONDE HUES OF THE PACIFIC SOUTHWEST**

The Desert Sands palette incorporates miles of delicate blonde sand with a hint of mountainous terrain.





### BRIGHTON LEDGESTONE

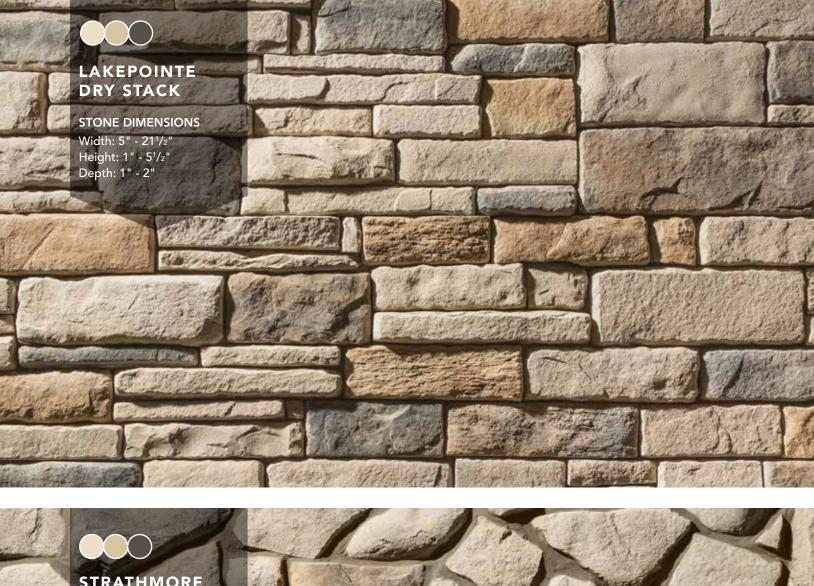
STONE DIMENSIONS Width: 6" - 21<sup>1</sup>/<sub>2</sub>" Height: 1<sup>1</sup>/<sub>4</sub>" - 6<sup>1</sup>/<sub>2</sub>" Depth: 1" - 2<sup>1</sup>/<sub>4</sub>"

### ADOBE SANDS

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Part of

**STONE DIMENSIONS** Width: 9", 13<sup>1</sup>/<sub>8</sub>" - 22<sup>3</sup>/<sub>8</sub>" Height: 3<sup>15</sup>/<sub>16</sub>" Depth: 1" - 2<sup>1</sup>/<sub>4</sub>"



### STRATHMORE FIELDSTONE

**RANDOM STONE SHAPES** 3" - 16<sup>1</sup>/4" Depth: 1" - 1<sup>1</sup>/2"

### INNOVATION AND QUALITY DESIGNED TO BE A CUT ABOVE.

At ProVia, we focus our attention on every detail that customers value.

Our passion for details drives us to produce the finest in design, coloring, material selection, aesthetic layout, molding, production, packaging, shipping and service. We care about details in ways others won't, and for this, we are known as a premier supplier of artfully hand-crafted manufactured stone.

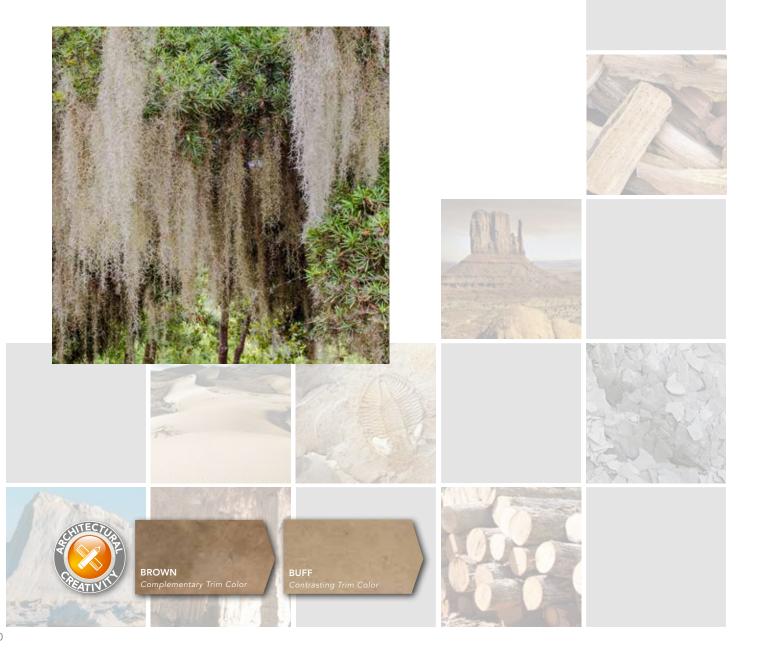


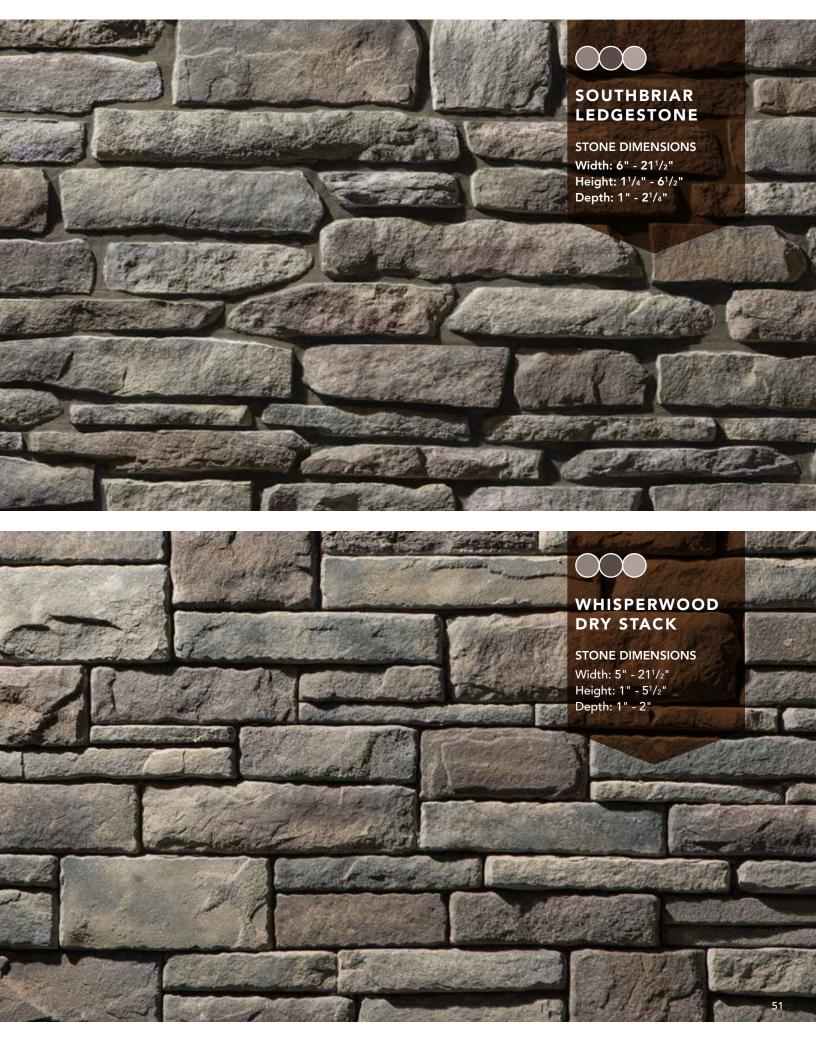
# SPANISH MOSS

### **BLUSHES OF THE AMERICAN SOUTH**

Spanish moss grows from southern oak trees and attracts onlooker's attention in a subtle way. This palette is excellent for homeowners looking to complement their bold siding and trim with a more subdued tone that draws attention in a unique way with its tame demeanor.











ProVia's stone collections are a great choice for decorative walls and more.



### THE DIFFERENCE BETWEEN STANDARD AND STAND OUT.

Did you know? We are committed to providing the best quality manufactured stone products. Our products and methods are tested using ASTM C1670 standards. These tests are completed in accordance with the National Concrete Masonry Association Research and Development Laboratory. Not all manufacturers comply with this third-party endorsement that ensures code compliance, but that is where our professional class products make the difference between standard and stand out.

To learn more details about our stone certifications and technical information, visit provia.com/professionals.





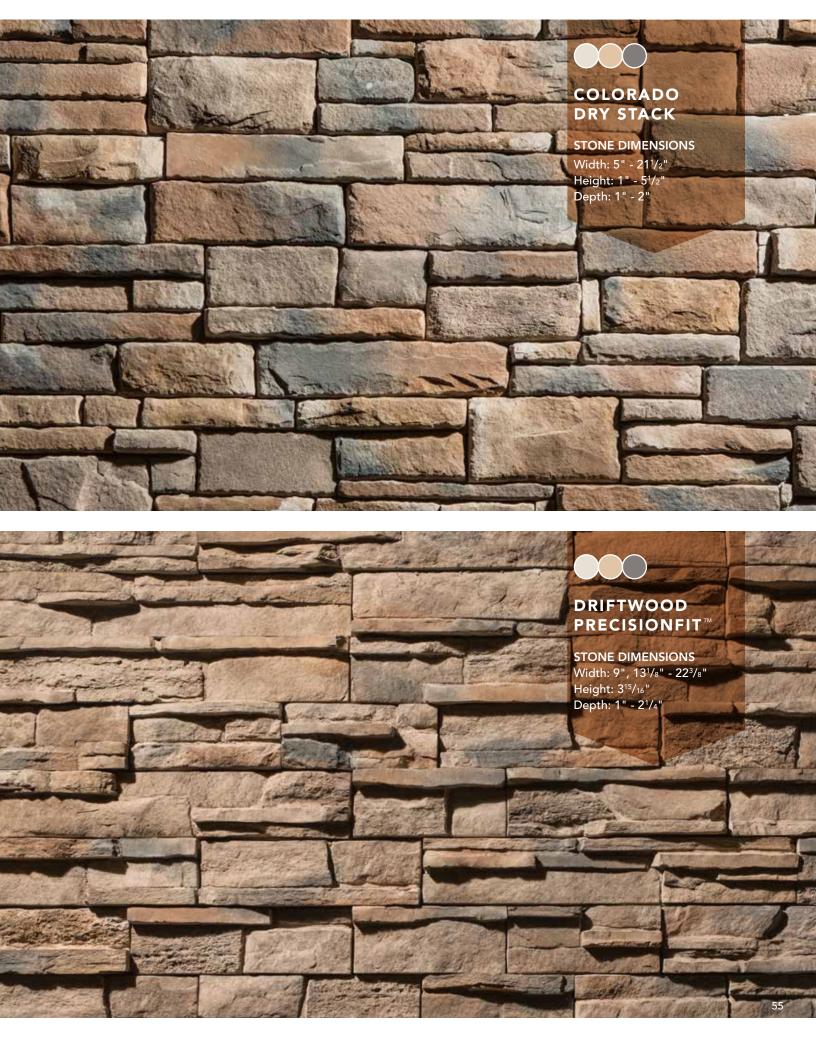
### TIMBER PALETTE

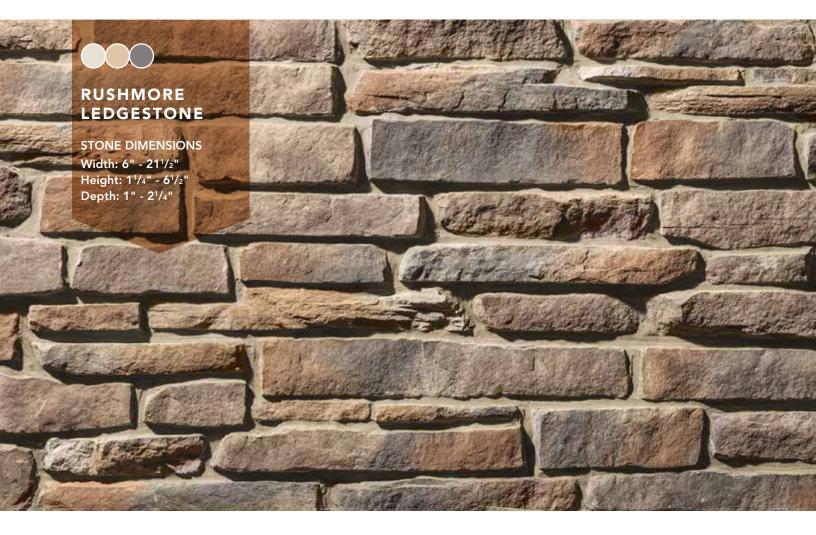
### COPIOUS WOODLAND TINTS

The honeyed browns of oak wood, together with the warm flame of rustic orange and ashen gray smoke combine to create the colors of the Timber palette.











ProVia's stone collections are a great choice for decorative walls and more.

### BEAUTY THAT IS ENHANCED BY DURABILITY AND REALISM.

Our passion for creating the most beautiful, realistic and long-lasting manufactured stone for homes, architectural structures and accent areas has become our signature. Our desire is to engineer and manufacture stone with beauty enhanced by durability and realism, to create products so close to natural stone, you'll have to turn it over to know it's manufactured.



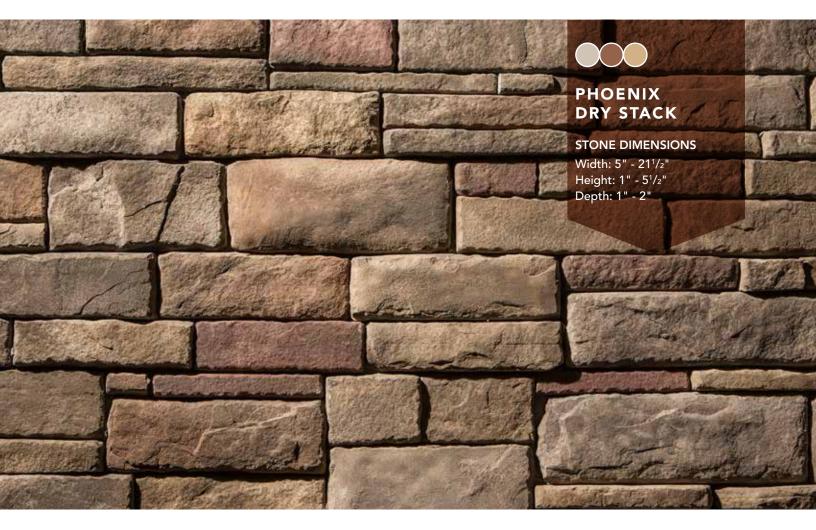
### COPPER PALETTE

### TASTEFUL ACCENTS OF EARTHEN ORE

Our Copper palette provides a buff brown base color melded with burnt orange hues, giving you a natural design option to update your traditional red brick home.









#### CANYON LEDGESTONE

STONE DIMENSIONS Width: 6" - 21<sup>1</sup>/2" Height: 1<sup>1</sup>/4" - 6<sup>1</sup>/2" Depth: 1" - 2<sup>1</sup>/4"







ProVia's stone is known as a premier, artfully hand-crafted manufactured stone product.

### ARTFULLY HAND-CRAFTED MANUFACTURED STONE.

One of the many advantages to using ProVia's artfully crafted manufactured stone versus natural stone is that contractors can install it much quicker, which saves you exorbitant labor costs. Natural stone (and brick) installations are limited in the quantity of stone laid each day due to a need for it to "set-up." Installed too quickly before setting, the stability of natural stone is compromised.

ProVia's stone products not only install quickly, we're also the perfect partner to help you get your project done on time, by shipping in days not weeks. We are committed to raising your expectations The Professional Way.



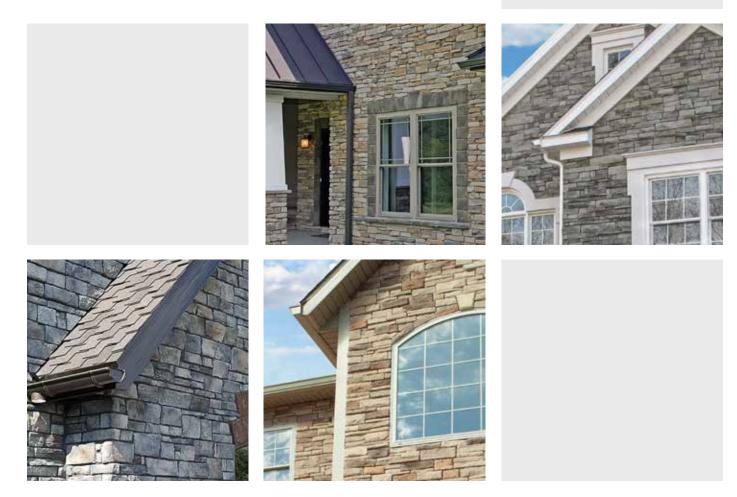
## GALLERY

### IMAGINATION COMES TO LIFE

ProVia<sup>®</sup> is a leading manufacturer of stone products for residential and commercial applications. Artfully crafted and designed to replicate the beauty and elegance of natural stones, each ProVia stone is manufactured for exceptional realism and quality. The result is a product that will reflect its original beauty for years to come.

ProVia can help take what you've imagined and bring it to life. The following pages show examples of how ProVia's stone products have turned dreams into reality for homeowners just like you.





# RIDGE CUT™

### NATURAL CHARACTER WITH REMARKABLE CONTOURS.

A ProVia exclusive, Ridge Cut is inspired by nature's rugged beauty infused with charismatic contours for a distinct look.

# EDGE CUT™

### UNMISTAKABLE CHARACTER WITH DISTINCT LINES.

Edge Cut has well defined edges with the right amount of natural texture forming a remarkable balance and creating an awe-inspiring look.

# CHISEL CUT

### ROBUST MEETS REFINED.

ProVia has perfected the balance between natural texture with a chiseled form to create a highly versatile and complementary stone that looks great grouted or dry stacked. Chisel Cut is ready to elevate your next project with unique style and character.

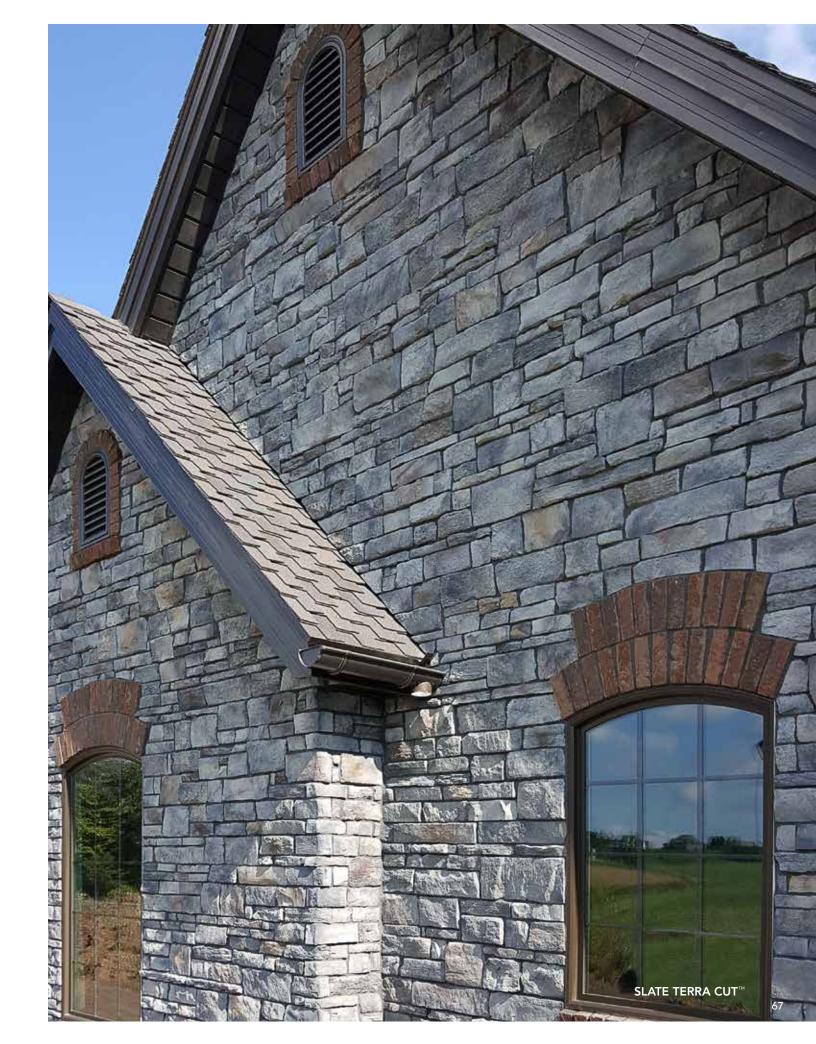
# ERRA CUT

### THRILLING SHADOWS, STUNNING TEXTURE.

The Terra Cut stone collection is a ProVia exclusive that embodies key characteristics of weatherworn, coarse-grained, and coral style stones. This one-of-a-kind profile creates a striking appearance through a sensational amount of texture within each stone, as well as multiple dimensions from stone to stone.







# VATURAL CUT

### BIG, BOLD AND BEAUTIFUL.

Our Natural Cut stone collection is another ProVia original. Its large stone surfaces with natural textures and irregular cuts, mimic Old World charm. Available in four beautiful earth tone colors, Natural Cut adds design versatility and artisanship to many architectural styles.

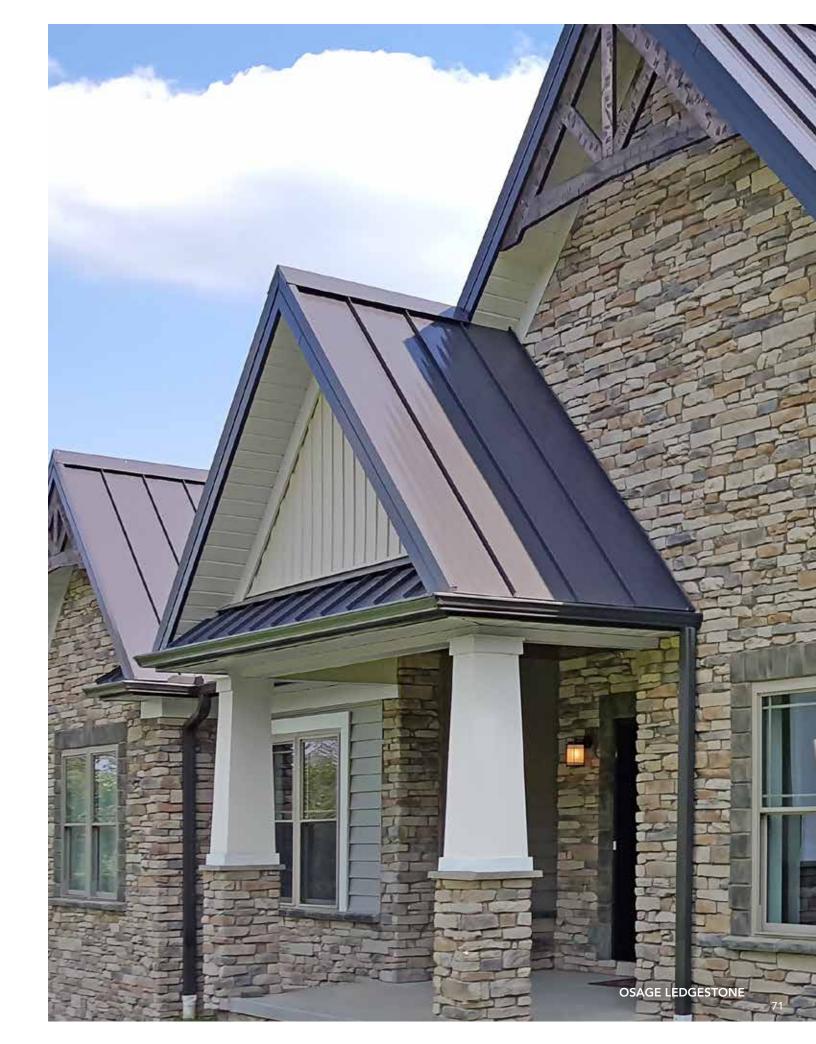
68



## LEDGESTONE

### CHARACTER -AT THE HEART OF ITS BEAUTY IS ITS IMPERFECTION.

Ledgestone's rough dimensional surface, jagged edges and varying surface area bring all the beauty and character of southeastern charm to this collection. Dramatic shadows between the individual pieces change with the sun's position.



# DRY STACK

### PROVIDES SOPHISTICATED STYLE AND ELEGANCE.

Tastes and trends change, but some things have enduring beauty that last for a lifetime. Dry Stack is a collection of carefully selected stone of varying thicknesses designed to fit together. This collection brings together an array of hues ranging from earthen grays and charcoals to golden browns, plums and misty corals to create a palette for every taste.

SENECA DRY STACK, GROUTED

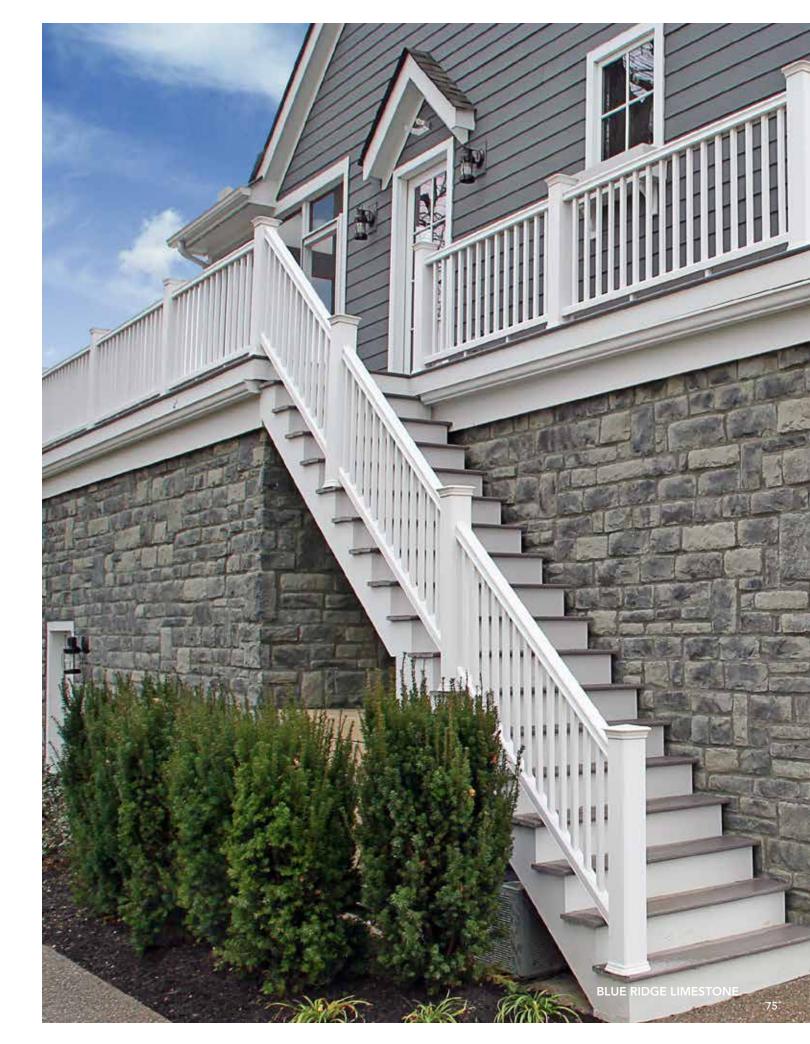
G

# LIMESTONE

### CHISELED - ITS SIMPLE SHAPE AND NATURAL TONES ADD WARMTH AND BEAUTY

Limestone is a collection of roughly chiseled, square and rectangular surfaced stone. Replicated from stones originating in the midwest, this collection represents natural stone selections chosen for their exceptional shape, texture and character. Architectural styles dating back to the colonial period exhibit extensive use of this stone type in structures. Limestone's natural earth tones and warmth add beauty and charm to any application.

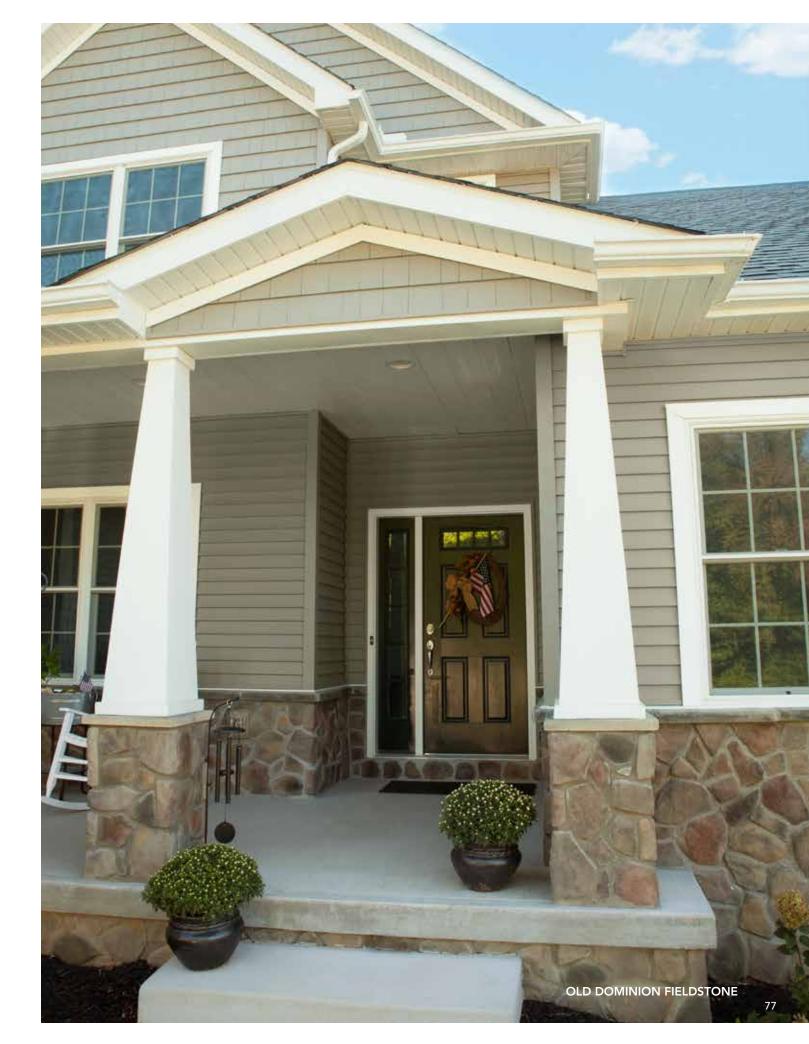
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# FIELDSTONE

### RANDOM -IRREGULARLY-SHAPED STONE, CRAFTED FOR CHARACTER.

Our Fieldstone collection of rugged textured stone is distinguished by its shapes and edges. Its uniqueness and character make an impression wherever Fieldstone is used, and the closely laid stones create its rich, natural look. Inspiration for this collection finds its roots in Pennsylvania, New York and the Mid-Atlantic states where the architectural character from centuries past bear witness to the lasting beauty of this stone.



# RIVER ROC

## SMOOTHED BY THE RIVER'S FLOWING WATER.

Inspired by the original stones found in rivers and streams all across the country, River Rock remains a popular choice.

78

# PRECISIONFIT

## EASY, SEAMLESS AND ATTRACTIVE.

PrecisionFit stone is designed with a contemporary look, lots of character, natural color and realistic texture.

79

# STONE PROFILES

## PROFILES SO REALISTIC YOU HAVE TO TURN THEM OVER TO SEE THEY ARE MANUFACTURED

ProVia's stone products look and feel like the real thing because we handcraft each mold to capture every detail and depth. We carefully select natural stone from unique geographic regions to then skillfully mold and cast. Special care is taken to maximize nature's beauty of the undercuts for stunning realism.

💭 Enhanced Stone Colors 🛛 💐 Premium Enhanced Stone Colors

#### **RIDGE CUT**<sup>™</sup>



Castlerock Shale Color Palette - pg. 14



Shale Color Palette - pg. 11



**Silverton** Shale Color Palette - pg. 12



Yosemite Cavern Color Palette - pg. 27

#### EDGE CUT<sup>™</sup>



Admiral Shale Color Palette - pg. 13



Beech Glacier Color Palette - pg. 31



**Obsidian** Shale Color Palette - pg. 12



Glacier Color Palette - pg. 32



**Tundra** Shale Color Palette - pg. 13

 $\sim$ 

#### CHISEL CUT<sup>™</sup>



Mesquite Color Palette - pg. 43



Cascade Mesa Color Palette - pg. 37



Laurelwood Mesa Color Palette - pg. 38



**Olympus** Shale Color Palette - pg. 17



**Silverlake** Shale Color Palette - pg. 15



**Sterling** Shale Color Palette - pg. 16



Wellington Shale Color Palette - pg. 15

#### DRY STACK



**Catawba** Mesa Color Palette - pg. 39



Lakepointe Desert Sands Color Palette - pg. 48



**Shawnee** Cavern Color Palette - pg. 27



**Colorado** Timber Color Palette - pg. 55



Ottawa

Glacier Color Palette - pg. 31



Whisperwood Spanish Moss Color Palette - pg. 51



**Erie** Shale Color Palette - pg. 20



**Phoenix** Copper Color Palette - pg. 56





**Seneca** Fossil Color Palette - pg. 23





# STONE PROFILES

#### LEDGESTONE



Brighton Desert Sands Color Palette - pg. 47



Canyon Copper Color Palette - pg. 56



**Mystic** Shale Color Palette - pg. 18



**Osage** Fossil Color Palette - pg. 24



Oxford Shale Color Palette - pg. 19



Mesa Color Palette - pg. 38



Prescot Mesa Color Palette - pg. 37



Rushmore Timber Color Palette - pg. 56



**Saginaw** Mesquite Color Palette - pg. 44



Santee Mesa Color Palette - pg. 39



Southbriar Spanish Moss Color Palette - pg. 51



Susquehanna Cavern Color Palette - pg. 28

#### TERRA CUT<sup>™</sup>



Flintridge Shale Color Palette - pg. 16



Shale Color Palette - pg. 18



**Niagara** Shale Color Palette - pg. 11



**Russet** Cavern Color Palette - pg. 28

\*

#### TERRA CUT<sup>™</sup> (continued)



**Slate** Shale Color Palette - pg. 20



Summit Fossil Color Palette - pg. 23

#### LIMESTONE



**Allegheny** Mesa Color Palette - pg. 40



**Amherst** Fossil Color Palette - pg. 24



**Blue Ridge** Shale Color Palette - pg. 21



**Buckingham** Cavern Color Palette - pg. 29



**Buff** Glacier Color Palette - pg. 33



Harbor Shale Color Palette - pg. 19



Nantucket Glacier Color Palette - pg. 35



**Ohio Vintage** Glacier Color Palette - pg. 34



Sandusky Shore Glacier Color Palette - pg. 34



Glacier Color Palette - pg. 35

# STONE PROFILES

#### PRECISIONFIT<sup>™</sup>



Adobe Sands Desert Sands Color Palette - pg. 47



Alpine Glacier Color Palette - pg. 32



Arctic Glacier Color Palette - pg. 33



**Driftwood** Timber Color Palette - pg. 55



**Onyx** Shale Color Palette - pg. 17



Sage Gray Shale Color Palette - pg. 21

#### FIELDSTONE



**Old Dominion** Cavern Color Palette - pg. 29



**Pennsylvania** Mesquite Color Palette - pg. 44



**Shenandoah** Mesa Color Palette - pg. 41



Strathmore Desert Sands Color Palette - pg. 48



**Top Rock** Fossil Color Palette - pg. 25

#### NATURAL CUT<sup>™</sup>



Ashworth Copper Color Palette - pg. 60



Fernwood Spanish Moss Color Palette - pg. 52



**Seaboard** Shale Color Palette - pg. 14



**Woodbridge** Mesa Color Palette - pg. 40

#### **RIVER ROCK**



**Michigan** Mesquite Color Palette - pg. 45



**Mountain** Mesa Color Palette - pg. 41

## STONE TRIM & ACCESSORIES



## THE FINISHING TOUCHES MAKE THE DIFFERENCE

ProVia<sup>®</sup> offers all the accessories you will need to professionally complete your project. Take advantage of the various shapes, sizes and colors to make a project uniquely yours. Easy to manipulate, easy to install - our trims and accent pieces finish off a design to showcase a project's most beautiful attributes. Consult the color palette sections of this catalog for recommended combinations - or design your own original creation.



#### ADDRESS STONES

Address stones are a great way to add that final polish and further enhance curb appeal to any project. Available in Gray Limestone or Buff Sandstone. The address stones are made to be mounted horizontally and can accommodate up to 5 numbers that will be painted black, in the Times New Roman font pictured. There is also an optional pinstripe that can be added around the numbers. Please allow 1 to 2 weeks lead time.



GRAY LIMESTONE



BUFF SANDSTONE WITH PINSTRIPE OPTION

Address stones are manufactured out of natural stone. Slight variations in color or veining may occur.

### COLORS



#### **BLOCKS & SILLS**

STANDARD SHUTTER BLOCK 131/2"W x 25/8"H x 21/2"D (Available in Buff and Gray only)



LARGE SHUTTER BLOCK 127/s"W x 4"H x 2"D (Available in Buff and Gray only) WATER SILL with DRIP (1" wash) 23% "W x 3"H x 3"D





#### **HEARTHSTONES\***



\*Hearthstones and half hearthstones are not suitable for foot traffic.

HALF HEARTHSTONE 12"W x 20"L x 1<sup>3</sup>/4"H



#### WALL & COLUMN CAPS

FLAT WALL CAPS 12"W x 24"L x 2<sup>1</sup>/4"H 14"W x 24"L x 2<sup>1</sup>/4"H 16"W x 24"L x 2<sup>1</sup>/4"H



#### PEAKED WALL CAPS

12"W x 20"L x 2¾"D low / 4"D high (1¼" wash) 14"W x 20"L x 2¾"D low / 4"D high (1¼" wash) 16"W x 20"L x 2¾"D low / 4"D high (1¼" wash)



COLUMN CAPS 14"W x 14"L x 27/8"H 22"W x 22"L x 27/8"H 31"W x 31"L x 27/8"H



#### UTILITY TRIM ACCENTS

HYDRANT STONE 65%"W x 7½"H x 1¾"D 1" Diameter Hole



**CLASSIC LIGHT TRIM** 7½"W x 105%"H x 1¾"D 4½" Diameter Hole



CLASSIC RECEPTACLE STONE 65% "W x 7½"H x 1¾"D 2¾ "W x 4⅛ "H opening



#### WINDOW & DOOR TRIM ACCENTS







**TRIM STONE** 6"W x 8"H x 1¾"D



#### **KEYSTONES**

Large 11½"W x 7"W x 11"H x 2"D Small 81/8"W x 6"W x 8"H x 13/4"D



#### CORNERS

90° corners are available in all color palettes.



RIDGE CUT™ H: 2½" - 6" D: 1½" - 3½" Long Legs: 9" - 10" Medium Legs: 7" - 8" Short Legs: 4½" - 6"



EDGE CUT™ H: 4" D: 1¼" - 2½" Long Legs: 71⁄4" - 83⁄4" Short Legs: 5" - 61⁄4"



CHISEL CUT™ H: 1½" - 4" D: 1" - 2½" Long Legs: 9<sup>1</sup>/4" - 10<sup>1</sup>/4" Medium Legs: 7" - 8<sup>3</sup>/4" Short Legs: 4" - 6<sup>1</sup>/4"



**TERRA CUT**™ H: 2" - 8" D: <sup>3</sup>⁄4" - 2"

Long Legs: 81/2" - 91/2" Medium Legs: 5" - 61/2" Short Legs: 2" - 21/2"



NATURAL CUT™ H: 1¹⁄4" - 6¹⁄2" D: 1³⁄4"

Long Legs: 4" - 9" Short Legs: 1<sup>3</sup>/4" - 2<sup>1</sup>/2"



**LEDGESTONE** H: 1<sup>1</sup>/4" - 6<sup>1</sup>/2" D: 1" - 2<sup>1</sup>/4"

Long Legs: 6<sup>1</sup>/2" - 10" Medium Legs: 5<sup>1</sup>/2" - 7" Short Legs: 1<sup>1</sup>/2" - 2<sup>1</sup>/4"



DRY STACK H: 1" - 5½" D: 1" - 2" Long Legs: 9" - 10½" Medium Legs: 5½" - 6½" Short Legs: 1½" - 2¼"



FIELDSTONE H: 3" - 161⁄4" D: 1" - 11⁄2" Long Legs: 6" - 10" Short Legs: 1" - 2"



RIVER ROCK H: 3" - 161/2" D: 2" Long Legs: 51/2" - 9" Short Legs: <sup>3</sup>/4" - 3"



PRECISIONFIT™ H: 3<sup>15</sup>/16" D: 1" - 2<sup>1</sup>/4" Long Legs: 8<sup>1</sup>/2" Medium Legs: 5<sup>1</sup>/2" Short Legs: 2"



LIMESTONE H: 2" - 12<sup>1</sup>/2" D: 1" - 13/4" Long Legs: 9" - 10" Medium Legs: 5<sup>1</sup>/2" - 6<sup>1</sup>/2" Short Legs: 2"



## GROUTING TECHNIQUES



### A SMALL DETAIL THAT CAN DRAMATICALLY CHANGE THE CHARACTER OF STONE

Grout truly brings your stonework together. With traditional grouting methods, it is the grout that fills the voids between stones. Grout also plays an important part in the overall visual appearance of your finished stonework.

Selecting the type, size and color of the stone is only part of the customization process. You can select from several different grouting styles to further create the perfect look for your home.



The most common grout technique is a **standard or raked joint**. This is what you typically see with brickwork, for example. The grout is evenly applied around the edge of each stone or brick. When finished,

the grout appears as a recessed even layer, filling the gaps between stones and bricks. This is a classic, traditional technique that provides timeless beauty.





For a more old-world look, choose **overgrouting**. This technique uses a much heavier grout seam. Depending on the look you want, the grout can be even with or extend beyond the face of the stone, rather than being recessed like the standard

grout technique. Grout may even partially cover the face of the stone. The overgrout technique is especially popular with larger, irregularly shaped stones.



Many homeowners now choose the **dry stack** style of stonework, which is actually groutless. Mortar is used behind the stone to secure it in place, but there is no grout visible between the stones. This gives the work a very natural, casual appearance.

It appears as though the stones are simply stacked on top of one another. Dry stacked applications are not recommended where freeze/thaw is common. Consult with your stone installer regarding dry stack applications in your specific region.

All of ProVia's stone has a natural, ageless beauty. You can fine-tune that beauty by selecting the grouting technique that best matches your design goals. The ability to color or tint grout provides you with additional flexibility to create exactly the look you have in mind. See page 84 for more information on designing with grout colors.

Whether you want to project a classic, rustic or contemporary look, there is a grout technique available to fulfill your vision. Unlimited options give you the freedom to create your unique canvas in stone.



OVERGROUTING ON OHIO VINTAGE LIMESTONE

## LIMITLESS OPTIONS



## **BLENDING STYLES AND COLORS**

For those creative individuals, we offer the ability to mix and match stone groupings to form a completely new look. Design for a natural setting, a special gathering area of your home or yard and even your furnishings or other exterior elements to create that distinctively unique look.

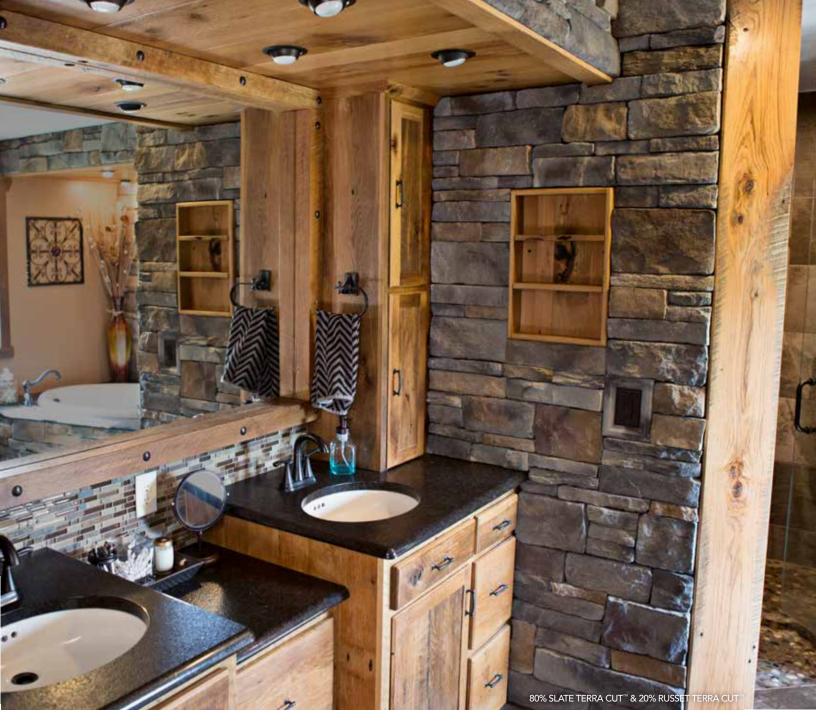
## **STONE VERSATILITY**

Go for a unique look to distinguish your next project. We offer the ability to beautifully mix and match two or more collections to form a completely different look. At ProVia,we can recommend mixes of stones based on our extensive years of experience or create your own look. You're limited only by your imagination.











## HOW LIGHTING AFFECTS THE WAY YOU SEE COLOR



## **EXTERIOR APPLICATIONS**

Choosing the color of stone for your home's exterior is important to you. Making the right color choice can increase curb appeal and the value of your home.

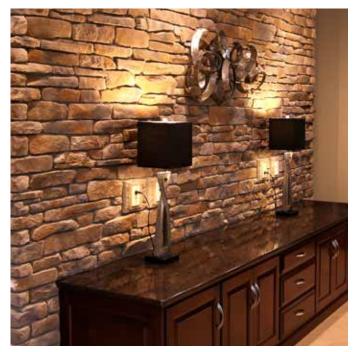
As you look at all the different styles and colors of ProVia's stone products, it is important to factor in lighting when making your choice. Daylight, or more specifically, direct sunlight versus indirect sunlight, impacts how color is perceived.



In the image above, notice how the direct sunlight has a dramatic affect on the color of the stone. Direct sunlight can also create dramatic shadow lines providing increased visual appeal.



As you look at the stone colors in the shaded parts of the home, it begins to take on a completely different look and feel. Colors become less vivid creating a softer, more subtle look. Shadow lines are reduced and sometimes eliminated.



### INTERIOR APPLICATIONS

ProVia's stone products can also be installed on the interior of your home. Fireplaces, kitchens, family room walls...our diverse selection of stone profiles and colors can create pleasant, welcoming atmospheres within the walls of your home.

Color is affected by the lighting inside your home, and lighting can have a tremendous impact on how you see color, as shown in the picture above. Light reflected from painted walls, stained wood, and colored carpeting, for example, can provide dramatic color shifts that can make the stone color appear different. Thus, creating an impressive atmosphere within your home.

When choosing your ProVia stone products for exterior or interior purposes, we encourage you to choose carefully, and look at our colors within the environments they will be installed in. This will provide you with a truer representation of what you can expect to see with your finished project.



## PROFESSIONAL INSTALLATION FAQ

### FOR YEARS OF GUARANTEED BEAUTY

- Q: How can I be sure my stone will be installed level?
- A: When laying out rows of stone, be sure to "snap" a chalk plumb line guide approximately every 6-8" apart on the scratch wall. This will ensure parallel and consistent lines to follow.
- Q: How can I make sure my stone follows a natural pattern?
- A: When laying horizontal lines, be sure to break the joint lines at least at every 6' wide section. To help eliminate the frequency of vertical joint lines, limit the lines at every vertical.

#### **Q:** How should I prep my doors and windows?

A: Make sure all openings are properly flashed before applying stone. This prevents water seepage from going under the application which will cause it to fail. Visit the MVMA website at

www.masonryveneer.org for more information.

#### **Q:** Do I have to use grout?

- A: No, stone can be grouted or non-grouted. If it is a grouted application be aware that you can choose from several grout colors that match or contrast. When selecting a dry stack (non-grouted) application, be sure the entire back surface, including all perimeters, of the stone is encapsulated with mortar to avoid water seepage behind the stone. NOTE: If water seeps behind stones, it undergoes freeze and thaw shifts with weathering and subsequent release of the products from the substrate will occur over time.
- **Q:** Can I use Hearthstones as pavers?
- A: No, Hearthstones are not approved for foot traffic.
- **Q:** Do you provide products for overhead installation (ceilings, overhangs, etc. with one surface adhesion)?
- A: Our larger stone products are not intended for use with one surface adhesion and are not covered by the warranty. However, overhead use with 2 or 3 side adhesion and smaller profiles may be used, but we advise talking to your Account Manager for warranty coverage before installation.

## **Q:** How close to the ground can these stones be installed?

A: The stone should be installed no closer than 4" to the final grade or 2" to a hard surface (sidewalk, driveway, etc.)

#### **Q:** How should I clean my stone?

- A: Do not use power washers or harsh chemicals on or around ProVia's stone products as damage may occur. Visit our Stone Installation page at provia.com to view our video on proper cleaning procedures.
- **Q:** Will I need anything besides stone flats and corners to finish my project?
- A: Yes. When there are transitions, etc., be sure to ask about trim and architectural accessories to give your project a polished and complete look (see pages 86-89 in this catalog for details).
- **Q:** Can I only use one kind of stone?
- A: Not at all, See pages 92 & 93, or ask about our custom mixed stone applications when creating unique looks.

#### **Q:** What is the warranty on my stone?

A: ProVia's stone products carries a Lifetime Limited Warranty against faulty manufacturing process or defective materials as follows:

The installation must be in compliance with the applicable specifications and requirements and the stone subjected only to normal exposure and use. ProVia guarantees its stone products against chipping, flaking, unsightly discoloration or any other serious deterioration. Warranty coverage is limited to replacement or repair of defective materials only and does not cover labor to remove or replace materials. Warranty coverage is limited to the original purchaser. The manufacturer will not be liable for any damage or defects due to misuse, building movement, installation, acts of God, fire or any other cause beyond the manufacturer's control. For the most current information, please visit the warranty section of our website at: provia.com/warranty.

## MULTI-FAMILY

Our complete portfolio of exterior building products and services makes it easy for professionals to do business with us. At ProVia<sup>®</sup>, we care for details in ways others won't and that is evident in every product we manufacture including our full line of:

- Manufactured Stone and Accessories
- Vinyl and Insulated Siding
- Energy Efficient Steel and Fiberglass Entry Door Systems
- Thermally Efficient Vinyl Windows
- Vinyl Exterior + Real Wood Interior Windows
- And, the best glazing packages available on the market

ProVia is leading the way in the Multi-Family Market in quality and service for builders, contractors and architects all across the country. Our custom capabilities along with our ability to meet industry specs set us apart from the competition. For your next project, let us take care of the details for you. Experience easy. Experience ProVia. Visit our website's professional section at: provia.com/professionals.





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"To serve, by caring for details in ways others won't." It's not just our mission, but a way of letting our light shine every day at ProVia<sup>®</sup>. We continually strive to put these words into action by providing unmatched quality and service. The P-icon symbolizes each employee's commitment to devoting the utmost care, pride and quality into each building product we manufacture...it's The Professional Way.



DOORS | WINDOWS SIDING | STONE | ROOFING provia.com

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